

# Automotive 750 V, 600 A **Dual Side Cooling Half-Bridge Power Module**

# **VE-Trac™ Dual** NVG600A75L4DSE2

#### **Product Description**

The NVG600A75L4DSE2 is part of VE-Trac<sup>™</sup> Dual family of power modules with dual side cooling and compact footprints for Hybrid (HEV) and Electric Vehicle (EV) traction inverter application.

The module consists of two narrow mesa Field Stop (FS4) IGBTs in a half-bridge configuration. The chipset utilizes the new narrow mesa IGBT technology in providing high current density and robust short circuit protection with higher blocking voltage to deliver outstanding performance in EV traction applications.

Liquid cooling heatsink reference design, loss models and CAD models are available to support customers in inverter designs.

#### **Features**

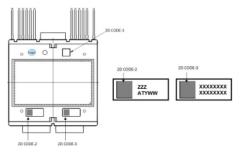
- Dual-Side Cooling
- Integrated Chip Level Temperature and Current Sensor
- $T_{vi max} = 175$ °C for Continuous Operation
- Low-Stray Inductance
- Low Conduction and Switching Losses
- Automotive Grade
- 4.2 kV Isolated DBC Substrate
- AEC Qualified and PPAP Capable
- This Device is Pb-Free and is RoHS Compliant

#### **Typical Applications**

- Hybrid and Electric Vehicle Traction Inverter
- High Power DC-DC Boost Converter



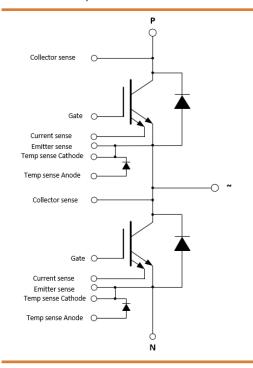
#### MARKING DIAGRAM



777 = Assembly Lot Code = Assembly & Test Location

WW = Work Week

XXXX = Specific Device Code



#### **ORDERING INFORMATION**

See detailed ordering and shipping information on page 10 of this data sheet.

### **PIN DESCRIPTION**

Pin #	Pin	Pin Function Description	Pin Arrangement
1	N	Low Side Emitter	2
2	Р	High Side Collector	Ĭ
3	H/S COLLECTOR SENSE	High Side Collector Sense	3 0
4	H/S CURRENT SENSE	High Side Current Sense	
5	H/S EMITTER SENSE	High Side Emitter Sense	6 O
6	H/S GATE	High Side Gate	4 0 5
7	H/S TEMP SENSE (CATHODE)	High Side Temp sense Diode Cathode	7 0 1
8	H/S TEMP SENSE (ANODE)	High Side Temp sense Diode Anode	9
9	~	Phase Output	15 0
10	L/S CURRENT SENSE	Low Side Current Sense	l
11	L/S EMITTER SENSE	Low Side Emitter Sense	12 0
12	L/S GATE	Low Side Gate	10 0
13	L/S TEMP SENSE (CATHODE)	Low Side Temp sense Diode Cathode	13 0
14	L/S TEMP SENSE (ANODE)	Low Side Temp sense Diode Anode	14 0
15	L/S COLLECTOR SENSE	Low Side Collector Sense	1

#### **DBC Substrate**

Al<sub>2</sub>O<sub>3</sub> isolated substrate, basic isolation, and copper on both sides.

### **Lead Frame**

Copper with Tin electro-plating.

### Flammability Information

All materials present in the power module meet UL flammability rating class 94V-0.

### **MODULE CHARACTERISTICS**

Symbol	Parameter		Rating	Unit		
T <sub>vj</sub>	T <sub>vj</sub> Continuous Operating Junction Temperature Range					
T <sub>STG</sub>	Storage Temperature range			-40 to 125	°C	
V <sub>ISO</sub>	V <sub>ISO</sub> Isolation Voltage, AC, f = 50 Hz, t = 1 s					
CTI	CTI Comparative Tracking Index					
		Min	Тур	Max		
Creepage	Pin/Terminal to Pin/Terminal (closest location)	5.0	-	-	mm	
Clearance	Pin/Terminal to Pin/Terminal (closest location)	2.9	-	-	mm	
L <sub>sCE</sub>	Stray Inductance	-	8	-	nH	
R <sub>CC'+EE'</sub>	Module Lead Resistance, Terminals - Chip	_	0.15	-	mΩ	
G	Module Weight	-	75	-	g	

### ABSOLUTE MAXIMUM RATINGS (T<sub>V,I</sub> = 25°C, unless otherwise specified)

Symbol	Parameter	Rating	Unit
ВТ			•
V <sub>CES</sub>	Collector to Emitter Voltage	750	V
$V_{GES}$	Gate to Emitter Voltage	±20	V
I <sub>CN</sub>	Implemented Collector Current	600	Α
I <sub>C nom</sub>	Continuous DC Collector Current, Tvjmax = 175°C, T <sub>F</sub> = 65°C, Ref. Heatsink	500	Α
I <sub>CRM</sub>	Pulsed Collector Current @ VGE = 15 V, tp = 1 ms	1200	А
ODE			
$V_{RRM}$	Repetitive Peak Reverse Voltage	750	V
I <sub>FN</sub>	Implemented Forward Current	600	А
IF	Continuous Forward Current, Tvjmax = 175°C, T <sub>F</sub> = 65°C, Ref. Heatsink	400	А
I <sub>FRM</sub>	Repetitive Peak Forward Current, t <sub>p</sub> = 1 ms	1200	Α
l <sup>2</sup> t value	$V_R = 0 \text{ V}, t_p = 10 \text{ ms}, Tv_J = 150^{\circ}\text{C}$ $T_{VJ} = 175^{\circ}\text{C}$	14000 12000	A <sup>2</sup> s

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

### THERMAL CHARACTERISTICS

Symbol	Parameter	Min	Тур	Max	Unit
IGBT.R <sub>th,J-C</sub>	Effective Rth, Junction to Case	-	0.06	0.08	°C/W
IGBT.R <sub>th,J-F</sub>	Effective Rth, Junction to Fluid, $\lambda_{TIM}$ = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink	-	0.146	-	°C/W
Diode.R <sub>th,J-C</sub>	Effective Rth, Junction to Case	-	0.10	0.13	°C/W
Diode.R <sub>th,J-F</sub>	Effective Rth, Junction to Fluid, $\lambda_{TIM}$ = 6 W/m–K, F = 660 N 10 L/min, 65°C, 50/50 EGW, Ref. Heatsink	-	0.196	-	°C/W

## CHARACTERISTICS OF IGBT (Tvj = 25°C, unless otherwise specified)

	Parameters	Conditions	Min	Тур	Max	unit
V <sub>CESAT</sub>	Collector to Emitter Saturation Voltage	$V_{GE}$ = 15 V, $I_{C}$ = 400 A, $T_{vj}$ = 250 $T_{vj}$ = 1500 $T_{vj}$ = 1750	C –	1.23 1.28 1.30	1.35 - -	V
		$V_{GE}$ = 15 V, $I_{C}$ = 600 A, $T_{vj}$ = 250 $T_{vj}$ = 1500 $T_{vj}$ = 1750	C –	1.39 1.53 1.57	- - -	
I <sub>CES</sub>	Collector to Emitter Leakage Current	$V_{GE} = 0$ , $V_{CE} = 750 \text{ V}$ $T_{vj} = 25$ $T_{vj} = 175$	C -	- 8	1 -	mA
I <sub>GES</sub>	Gate – Emitter Leakage Current	V <sub>CE</sub> = 0, V <sub>GE</sub> = ±20 V	-	_	±400	nA
V <sub>th</sub>	Threshold Voltage	$V_{CE} = V_{GE}$ , $I_C = 500 \text{ mA}$	4.5	5.6	6.5	٧
$Q_{G}$	Total Gate Charge	$V_{GE} = -8 \text{ to } 15 \text{ V}, V_{CE} = 400 \text{ V}, I_{C} = 400 \text{ A}$	=	1.0	-	μС
R <sub>Gint</sub>	Internal Gate Resistance		-	2	-	Ω
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> = 30 V, V <sub>GE</sub> = 0 V, f = 1 MHz	-	36	-	nF
C <sub>oes</sub>	Output Capacitance	V <sub>CE</sub> = 30 V, V <sub>GE</sub> = 0 V, f = 1 MHz	-	0.7	-	nF
C <sub>res</sub>	Reverse Transfer Capacitance	V <sub>CE</sub> = 30 V, V <sub>GE</sub> = 0 V, f = 1 MHz	-	0.09	-	nF
T <sub>d.on</sub>	Turn On Delay, Inductive Load	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	C -	194 224 228	- - -	ns
T <sub>r</sub>	Rise Time, Inductive Load	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	C –	71 89 94	- - -	ns
T <sub>d.off</sub>	Turn Off Delay, Inductive Load	$\begin{array}{ll} I_C = 400 \; A, \; V_{CE} = 400 \; V & T_{vj} = 25 \\ V_{GE} = +15/-8 \; V & T_{vj} = 150 \\ Rg.off = 15 \; \Omega & T_{vj} = 175 \end{array}$	C –	969 1047 1063	- - -	ns
T <sub>f</sub>	Fall Time, Inductive Load	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	C –	123 202 230	- - -	ns
E <sub>ON</sub>	Turn-On Switching Loss (Including Diode Reverse Recovery Loss)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	C -	10.09 16.73 18.57	- - -	mJ
E <sub>OFF</sub>	Turn-Off SwitchingLoss	$\begin{array}{llllllllllllllllllllllllllllllllllll$	C -	15.95 25.06 27.30	- - -	mJ
Esc	Minimum Short Circuit Energy Withstand	$V_{GE} \le 15 \text{ V}, V_{CE} = 400 \text{ V}$ $T_{vj} = 25$ $T_{vj} = 175$	C - C 3.5	3.5 -	- -	J

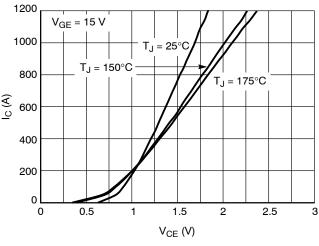
### CHARACTERISTICS OF INVERSE DIODE (Tvj = 25°C, unless otherwise specified)

	Parameters	Conditions		Min	Тур	Max	unit
V <sub>F</sub>	Diode Forward Voltage	$V_{GE} = 0 \text{ V, } I_{C} = 400 \text{ A,}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	1.34 1.30 1.29	1.47 - -	V
		$V_{GE} = 0 \text{ V, } I_{C} = 600 \text{ A,}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$		1.48 1.47 1.46	-	
E <sub>rr</sub>	Reverse Recovery Energy	$\begin{aligned} &V_{R} = 400 \text{ V, I}_{F} = 400 \text{ A,} \\ &R_{GON} = 3.9 \Omega, \\ &-\text{di/dt} = 3.61 \text{ A/ns (175°C)} \\ &V_{GE} = -8 \text{ V} \end{aligned}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	1 1 1	1.05 4.93 5.90	1 1 1	mJ
Q <sub>RR</sub>	Recovered Charge	$\begin{aligned} &V_{R} = 400 \text{ V, I}_{F} = 400 \text{ A,} \\ &R_{GON} = 3.9 \Omega, \\ &-\text{di/dt} = 3.61 \text{ A/ns (175°C)} \\ &V_{GE} = -8 \text{ V} \end{aligned}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 150^{\circ}C$	-	11.60 25.72 29.28	1 1 1	μC
Irr	Peak Reverse Recovery Current	$\begin{aligned} &V_R = 400 \text{ V, I}_F = 400 \text{ A,} \\ &R_{GON} = 3.9 \Omega, \\ &-\text{di/dt} = 3.61 \text{ A/ns (175°C)} \\ &V_{GE} = -8 \text{ V} \end{aligned}$	$T_{vj} = 25^{\circ}C$ $T_{vj} = 150^{\circ}C$ $T_{vj} = 175^{\circ}C$	- - -	241 294 304	- - -	А

### SENSOR CHARACTERISTICS (Tvj = 25°C, unless otherwise specified)

	Parameters	Conditions		Min	Тур	Max	unit
T <sub>sense</sub>	Temperature Sense	$I_F = 200 \mu A$ ,	$T_{vj}$ =25°C $T_{vj}$ = 150°C $T_{vj}$ = 175°C	1 1 1	2.159 1.300 1.186	1 1 1	V
I <sub>sense</sub>	Current Sense	$R_{shunt} = 0.62 \Omega$	I <sub>C</sub> = 1200 A I <sub>C</sub> = 600 A I <sub>C</sub> = 100 A	1 1	65 39 20	1 1 1	mV

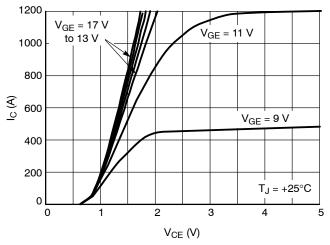
### **TYPICAL CHARACTERISTICS**



1200  $V_{CE} = 20 \text{ V}$ T<sub>J</sub> = 175°C 1000  $T_J = 150^{\circ}C$ 800 600 400 200 \_\_ = 25°C ol 8 10 12 14 6 V<sub>GE</sub> (V)

Figure 1. IGBT Output Characteristic

Figure 2. IGBT Transfer Characteristic



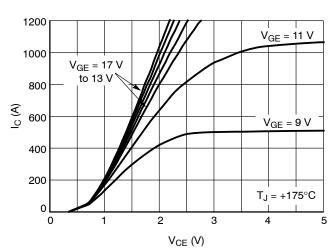
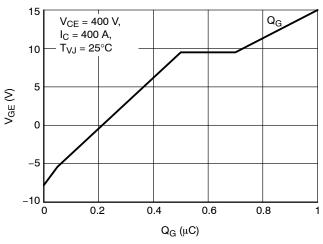


Figure 3. IGBT Output Characteristic, +25°C

Figure 4. IGBT Output Characteristic, +175°C



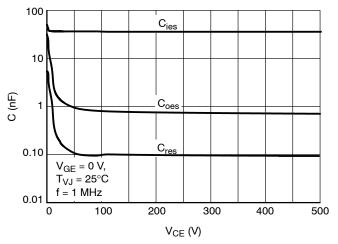
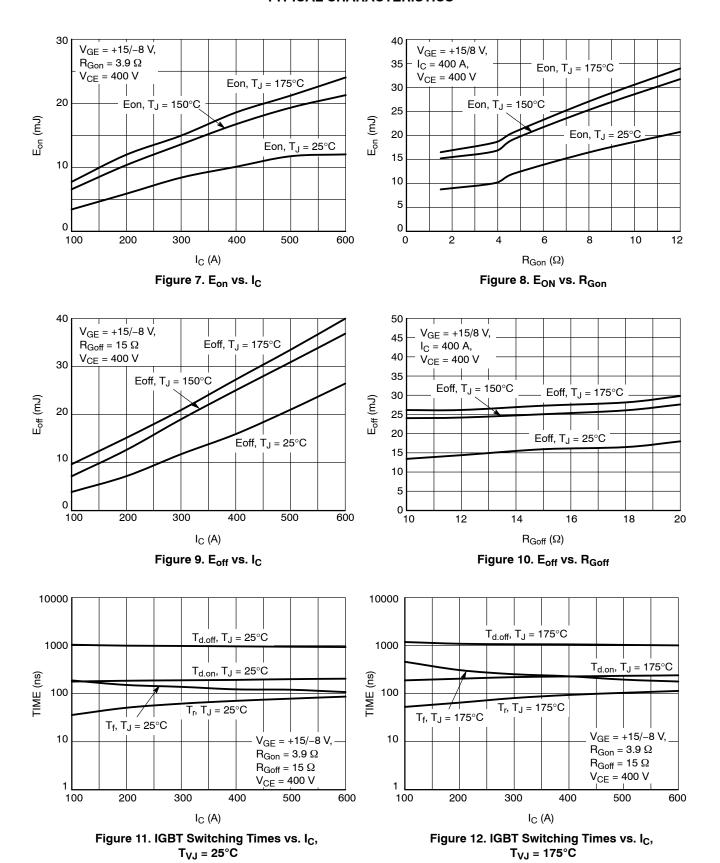


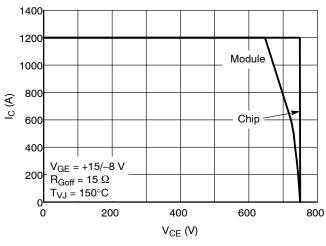
Figure 5. Gate Charge Characteristics

Figure 6. Capacitance Characteristics

### **TYPICAL CHARACTERISTICS**



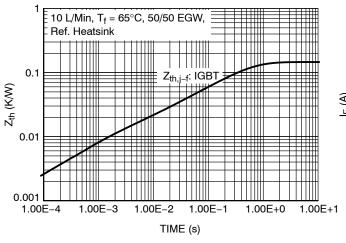
### **TYPICAL CHARACTERISTICS**



Limited by VCE 1000  $\mu$ s 1000  $\mu$ s

Figure 13. Reverse Bias Safe Operating Area

Figure 14. Forward Bias Safe Operating Area



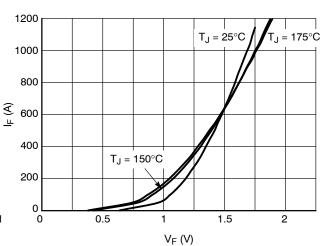
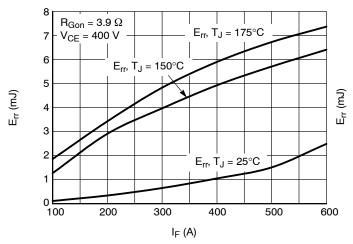


Figure 15. IGBT Transient Thermal Impedance

Figure 16. Diode Forward Characteristic



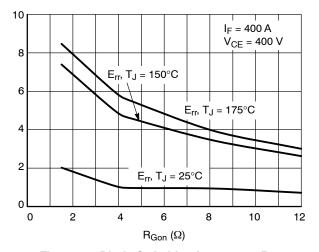
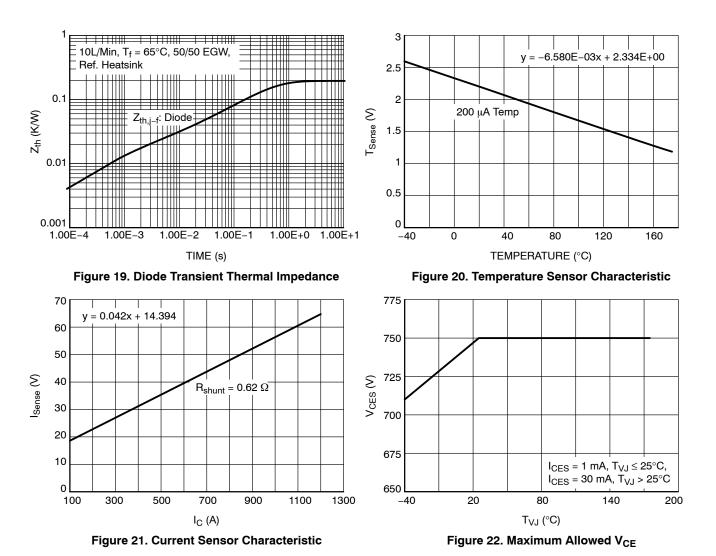


Figure 17. Diode Switching Losses vs. IF

Figure 18. Diode Switching Losses vs. R<sub>Gon</sub>

#### **TYPICAL CHARACTERISTICS**

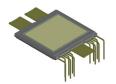


General Note: These are preliminary values measured from a small number of DV units. Values will be updated based on higher quantity of PV measurements.

### **ORDERING INFORMATION**

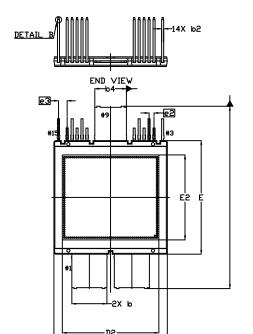
Part Number Package		Shipping
NVG600A75L4DSE2	AHPM15-CFA Module, Case MODHQ (Pb-Free)	36 Units / 2x Blister Tray

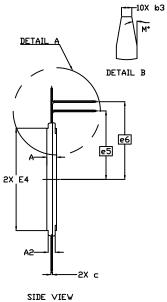
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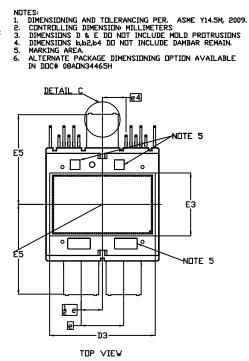


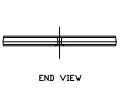
### AHPM15-CFA MODULE CASE MODHQ ISSUE A

**DATE 11 JUN 2021** 



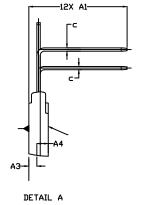






BOTTOM VIEW





MILLIMETERS				
MIN.	N□M.	MAX.		
4.65	4.70	4.75		
23.10	23.80	24.50		
3.20	3.40	3.60		
:	1.95 REF	•		
í	2.75 REF	•		
16.90	17.00	17.10		
0.90	1.00	1.10		
	0.50 REF			
15.20	15.30	15.40		
0.70	0.80	0.90		
54.80	55.00	55.20		
45.80	46.80	47.80		
50.50	51.20	51.90		
	MIN. 4.65 23.10 3.20 16.90 0.90 15.20 0.70 54.80 45.80	MIN. NUM. 4.65 4.70 23.10 23.80 3.20 3.40 1.95 REF 2.75 REF 16.90 17.00 0.90 1.00 0.50 REF 15.20 15.30 0.70 0.80 54.80 55.00 45.80 46.80		

MILL IMETERS

	MILLIMETERS				
DIM	MIN.	N□M.	MAX.		
Ε	54.80	55.00	55.20		
E2	40.20	41.20	42.20		
E3	29.80	30.50	31.20		
E4	49.40	49.60	49.80		
E5	43.35	43.70	44.05		
e	a	20.60 BSC			
e2		2.40 BSC	;		
e3		4.20 BSC	;		
e4	1	1.45 BS0	3		
e5	33.20 BSC				
e6	37.70 BSC				
L	0.50 REF				
М		10° REF			

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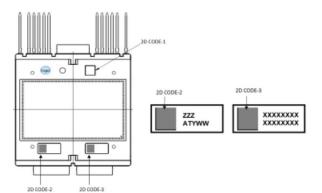
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# AHPM15-CFA MODULE

CASE MODHQ **ISSUE A** 

**DATE 11 JUN 2021** 

### **GENERIC MARKING DIAGRAM\***



ZZZ = Assembly Lot Code ΑT = Assembly & Test Location Υ = Year

WW = Work Week

XXXX = Specific Device Code

\*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "■", may or may not be present. Some products may not follow the Generic Marking.

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